

**Three Products in One!**

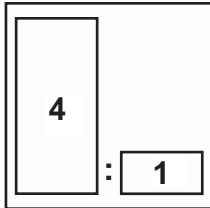
# XTREME

Just Shoot It!

## High Build 2K

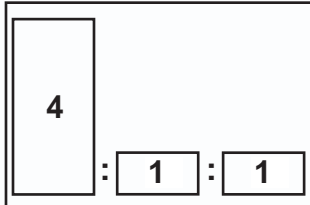
**Direct to Metal Primer Filler/Sealer - Black**

### High Build Primer Filler



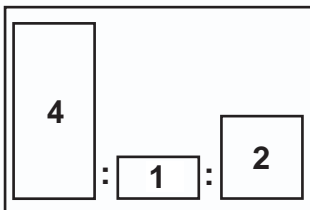
Primer : Activator

### Regular Build Primer Filler



Primer : Activator : Urethane Reducer - Nat. Rule  
Primer : Activator : Acetone - California

### Primer Sealer



Primer : Activator : Urethane Reducer - Nat. Rule  
Primer : Activator : Acetone - California

#### #5424 FEATURES

- 4:1 Mix Ratio - High Build Primer Filler
- 4:1:1 Mix Ratio - Regular Build Primer Filler
- 4:1:2 Mix Ratio - Primer Sealer
- Easy to Apply in 1 - 3 Coats
- Excellent Adhesion
- Great Corrosion Resistance
- Dry to Sand in 60 minutes
- Easy to Sand

#### Primer Filler/Sealer Black Available:

#5424-1 Gallon      #5424-4 Quart

#### Primer Activator Available:

#5426-4 Quart      #5426-16 Half Pint



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Part # 5424, #5426      Printed 3/08



# Taking Bodyshop Productivity to the XTREME!

**XTREME #5424 Direct to Metal Primer is a 2K epoxy hybrid product that exhibits anti-corrosion characteristics, excellent adhesion, exceptional filling capabilities, and ease of sanding. The addition of reducer makes it a great 2K sealer, and its black color provides a neutral base to paint over.**

**Benefits:** Direct to Metal Primer - Does not require a self-etching primer, eliminating extra labor, time, and gun clean-up costs! Primer Filler - As a high build filler this product is capable of 2.5-3.0 mils per coat requiring less coats per application. Combined with easy sanding, this product will reduce repair time and increase shop productivity! Primer Sealer - The addition of urethane reducer or acetone makes #5424 an excellent primer sealer. Highly versatile, #5424 is the perfect alternative to replace three products with one!

**DISTRIBUTED BY:**

Call 1-87REFINISH (1-877-334-6474) to find your local 5 Star Autobody Products supplier. Or visit our website: [www.autobodybrands.com](http://www.autobodybrands.com)

**Three  
Products  
in One!**



# XTREME

Just Shoot It!

## High Build 2K Direct to Metal Primer Filler/Sealer Black

### PRODUCT DESCRIPTION:

XTREME #5424 is formulated with a hybrid of epoxy and acrylic polymers, which provide excellent adhesion, good corrosion resistance, productive dry times, and ease of sanding.

### PRODUCTS & COLOR:

- 5424-1 Primer (Black) - Gallon
- 5424-4 Primer (Black) - Quart
- 5426-4 Primer Activator - Quart
- 5426-16 Primer Activator - Half Pint

### SURFACE PREPARATION:

Clean all areas to be primed with compliant Wax & Grease Remover to remove all dirt, wax, grease, and other contaminants. Featheredge and sand the original finish. Surface must be clean and dry. Note: Rust and oxidation must be removed prior to applying primer by sanding, grinding, or sand blasting.

### MIXING DIRECTIONS:

#### HIGH BUILD PRIMER FILLER

- 4 PARTS XTREME #5424 DTM Primer
- 1 PART XTREME #5426 Activator

#### REGULAR BUILD PRIMER FILLER

- 4 PARTS XTREME #5424 DTM Primer
- 1 PART XTREME #5426 Activator
- 1 PART Urethane Reducer - Nat'l Rule Acetone - California

#### PRIMER SEALER

- 4 PARTS XTREME #5424 DTM Primer
- 1 PART XTREME #5426 Activator
- 2 PARTS Urethane Reducer - Nat'l Rule Acetone - California

### APPLICATION DIRECTIONS:

Spray one to three medium wet coats allowing 10-20 minutes flash between coats.

### POT LIFE:

2-3 hours @ 77° F

### ADDITIVES:

ACCELERATOR: N/A

FISHEYE: N/A

FLEX ADDITIVE: Not required

**Note:** Do not spray when surface temperature is below 50°F

### CLEAN UP:

Clean spray equipment immediately after use with 5 STAR #5414 Virgin Wash Thinner.

### SUBSTRATES:

- Properly cleaned and sanded aluminum, steel, galvanized steel or sand blasted steel
- Properly cleaned and sanded fiberglass, SMC, E-Coat and OEM finish.

### GUN SETUPS:

#### CONVENTIONAL

Gravity Feed 1.6 mm - 2.0 mm  
Siphon Feed 1.8 mm - 2.0 mm  
HVLP 1.6 mm - 2.0 mm

#### AIR PRESSURES

#### CONVENTIONAL @ Gun

Gravity Feed  
Siphon Feed  
HVLP @ Cap

#### PANEL

30-35 psi  
30-40 psi  
6-8 psi

#### OVERALL

40-45 psi  
45-55 psi  
8-10 psi

### FLASH/DRY TIMES:

#### AIR DRY @ 77°F

Flash between coats  
To Sand  
To Topcoat

10-20 Minutes  
60-90 Minutes  
30 Minutes\*

#### PLEASE NOTE:

Reduction may accelerate flash times.

\*To Topcoat without sanding - 24 hrs max

### TECHNICAL DATA:

Volume Solids: 44.7% (RTS)  
Pot Life: 2-3 Hours @ 77°F  
Disposal/Safety: See MSDS for this product

VOC Coating: 2.77 lbs. per gallon  
VOC Material: 2.08 lbs. per gallon

### SAFETY INFORMATION - FOR INDUSTRY USE ONLY

**Danger:** Vapor harmful. May affect the brain or nervous system causing dizziness, headache, or nausea. May cause eye, skin, nose, and throat irritation. Harmful if swallowed. **Precautions:** Vapors may ignite explosively. Keep away from heat, sparks, and flame. Vapors may cause flash fire. Do not smoke. Extinguish all flames and pilot lights, and turn off stoves, heaters, electric motors and other sources of ignition during use and until all vapors are gone. Prevent buildup of vapors by opening all windows and doors to achieve cross-ventilation. **Use only with adequate ventilation.** Do not breathe vapor or spray mist. Do not get in eyes, on skin or clothing. Wash thoroughly after handling. Wear solvent resistant gloves. The material is designed for application only by professionally trained personnel using proper equipment under controlled conditions, and is not intended for sale to the general public. **KEEP OUT OF REACH OF CHILDREN.** **ABI - Autobody Brands International a division of IAMG - International Autobody Marketing Group - Scottsdale, AZ - www.autobodybrands.com**